#### Introduction

LX MMA Corp. produces a wide range of acrylic coating resins based on its unique polymerization technology.

LX MMA's BA140 is 100% solid acrylic bead resins that exhibit balanced physical properties between hardness and flexibility, and they provide excellent adhesion to various materials.

BA140 can be used in combination with different solvents for general uses.

BA140 has outstanding outdoor durability and flexibility with hardness similar to BA122, offering slightly softer characteristic compared to BA531.

BA140 can be used for transparent coating of indoor and outdoor concrete floor and road, showing excellent durability and resistance to gasoline and oil.

# **Typical Application**

□ Concrete sealer

- 🗆 Paint
- □ Gravure inks
- □ Protective coating for plastics

## **Physical Properties**

Appearance	Powder
Solid content, mass %	100
Molecular weight (Mw, ave.)	100,000
Density @ 25°C, kg/lilter	1.20
Brookfield viscosity at 23℃, cPs (40% solution in MEK)	610
Glass transition temperature ( $^{\circ}$ )	55
Acid value (mg KOH/g)	3.5

REMARKS : The listed values should be used for reference purpose only.



Grade	Alcohol			Ester		Hydrocarbon		Ketone			
	Methanol	Ethanol	IPA	Butanol	Ethyl Acetate	Ethyl Acetate	Toluene	Xylene	Acetone	MEK	
BA030	Insoluble	Insoluble	Insoluble	Insoluble	100 <sup>30</sup>	105 <sup>30</sup>	700	170 <sup>30</sup>	250	260	
BA122	Insoluble	Insoluble	Insoluble	P.S.	290	410	310	480	150	140	
BA123	Insoluble	Insoluble	Insoluble	P.S.	300	410	350	555	150	140	
BA140	Insoluble	Insoluble	Insoluble	Insoluble	170 <sup>30</sup>	2,340	2,300	75 <sup>20</sup>	490	610	
BA141	Insoluble	Insoluble	Insoluble	Insoluble	100 <sup>30</sup>	1,150	830	1,400	360	350	
BA410	Insoluble	Insoluble	Insoluble	Insoluble	315	445	340	600	160	160	
BA525	Insoluble	Insoluble	Insoluble	Insoluble	200 <sup>30</sup>	280 <sup>30</sup>	130 <sup>20</sup>	P.S.	970	1,050	
BA531	Insoluble	Insoluble	Insoluble	Insoluble	770 <sup>30</sup>	<b>80</b> <sup>20</sup>	8,500	<b>90</b> <sup>20</sup>	7,280	6,600	
BA611	Insoluble	Insoluble	Insoluble	Insoluble	110 <sup>30</sup>	1,600	1,070	<b>50</b> <sup>20</sup>	530	520	
BA720	Insoluble	Insoluble	Insoluble	Insoluble	270 <sup>30</sup>	440 <sup>30</sup>	2,430	65 <sup>20</sup>	155 <sup>30</sup>	2,130	
BN720	Insoluble	Insoluble	Insoluble	Insoluble	220 <sup>30</sup>	380 <sup>30</sup>	2,300	63 <sup>20</sup>	140 <sup>30</sup>	1,780	

## **Resins Viscosity in Various Solvents**

• Values are Brookfield viscosity (cP), at 23°C of a 40% solids solution, except as noted.

• Superscript indicates % solids.

• I.S. : Insoluble / P.S. : Partially soluble (Test Method : Solubility 20wt% resin at room temperature )

## Safe Handling Information

LX MMA Material Safety Data Sheet contain pertinent information that you need to protect your employees and customers against any known health and safety hazards associated with our products.

